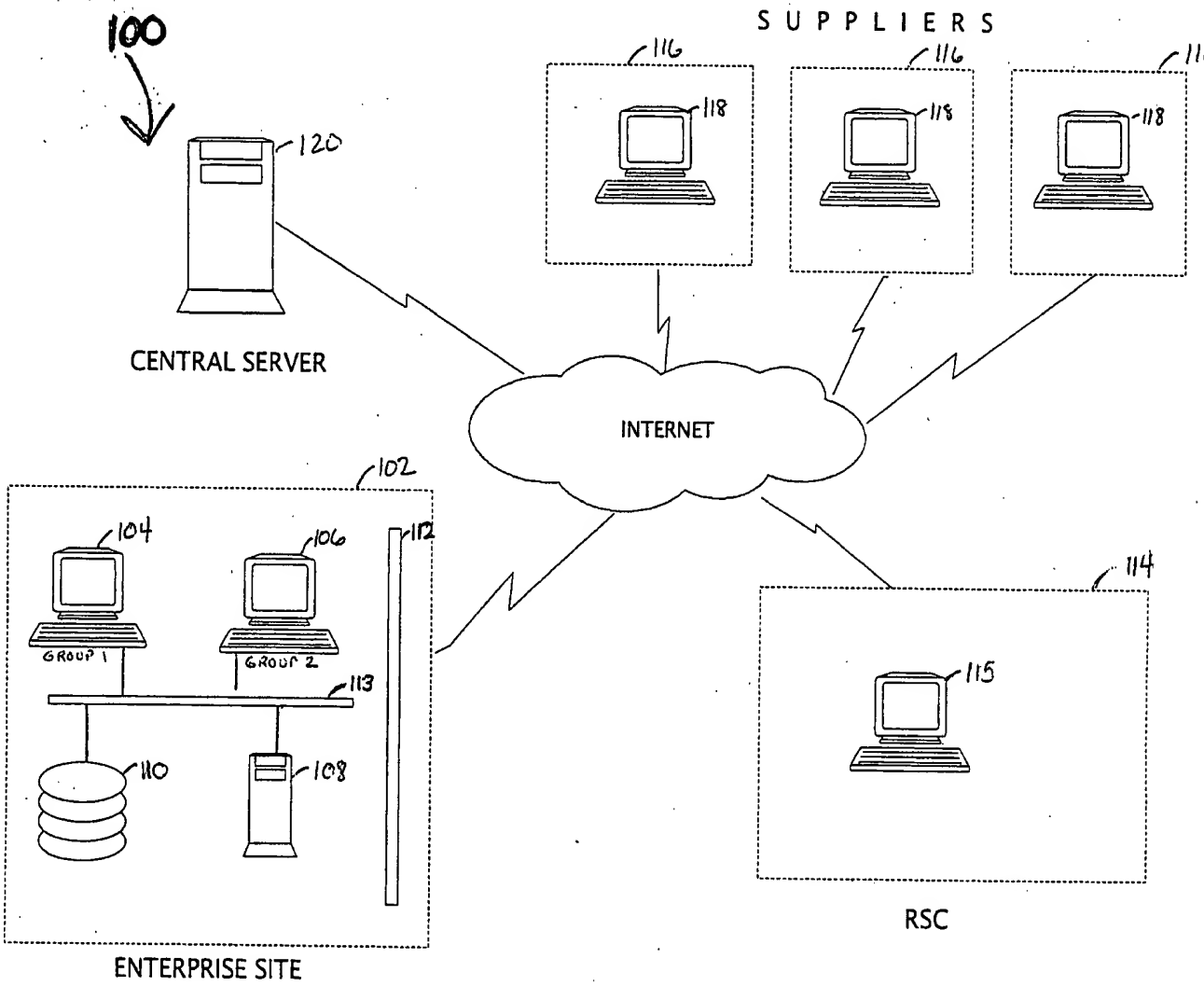
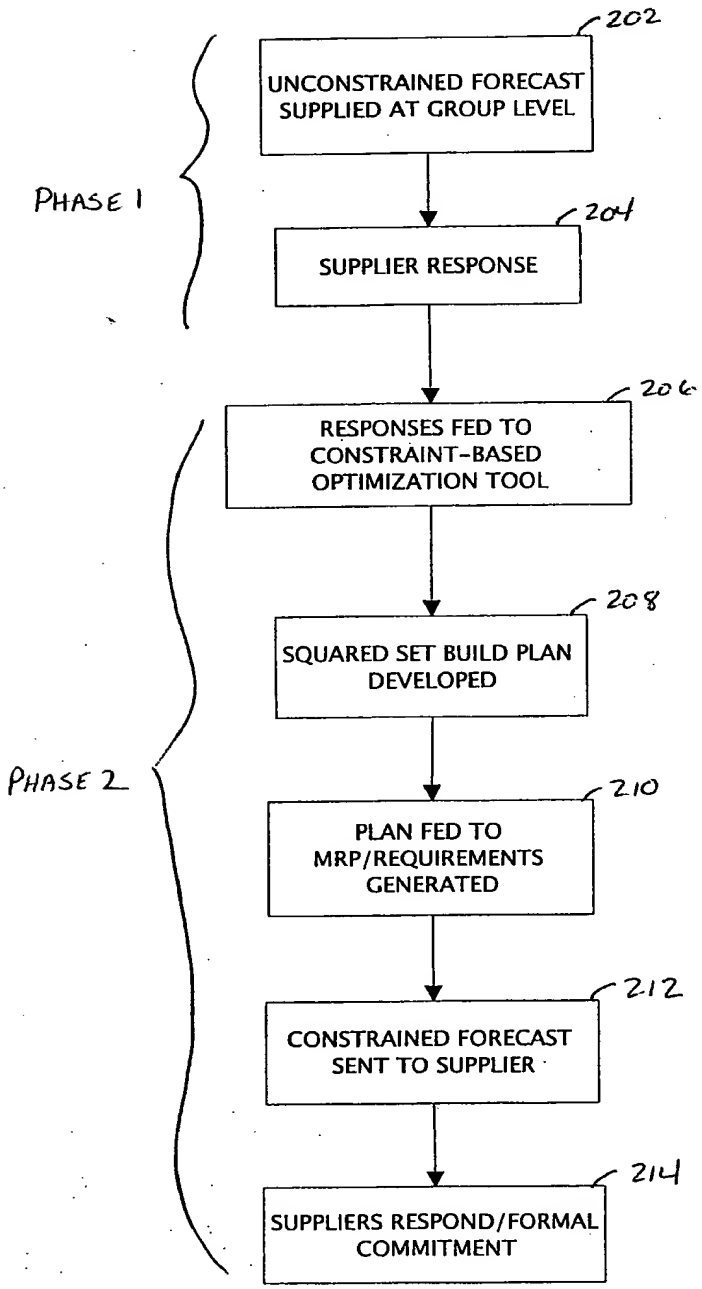

100
SUPPLIERS
116
116
116
118
118
118
120
CENTRAL SERVER
INTERNET
102
104
106
112
GROUP 1
GROUP 2
113
110
108
114
115
RSC
ENTERPRISE SITE

FIG. 1



FORECAST COLLABORATION PROCESS

FIG. 2

REPLENISHMENT EXECUTION PROCESS: INVENTORY MANAGEMENT SUB PROCESS

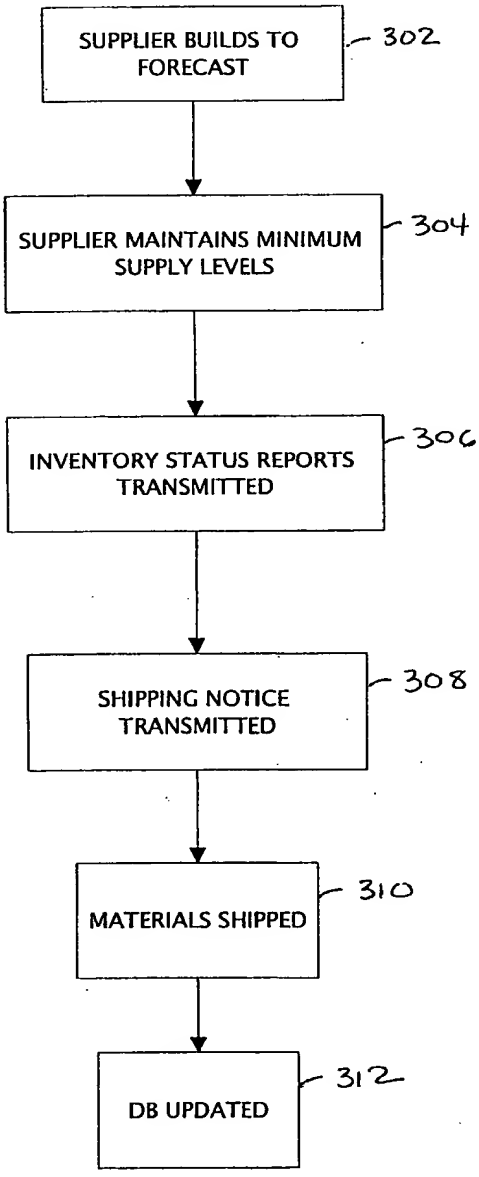


FIG. 3

REPLENISHMENT EXECUTION PROCESS: "PULL" SUBPROCESS FLOW

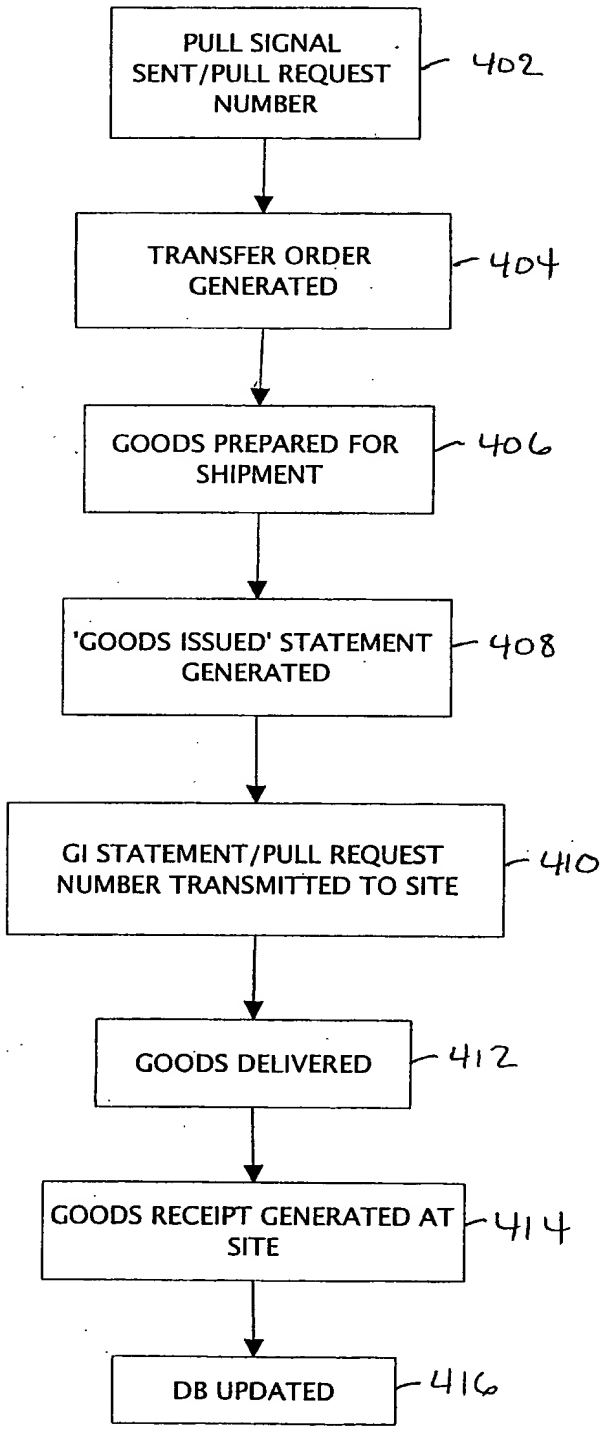


FIG. 4

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